

Bälz-electrodyn

**Actuator for control operation
Linear motorized actuator baelz 373-E62**



Technical design

- Microcontroller controlled by automatic alignment during commissioning
- Actuator status visible by LED display
- Signal processing by a wear-resistant position measuring system via Hall sensors
- Captive storage of the stroke in the EEPROM
- Broken-wire detection in 2 ... 10 VDC- and 2 ... 4 mA-operation
- Cover can be set in four different positions, 90° locking, no screws required
- Safety position when switching a binary signal (anti-freeze protection)
- Integrated, self-regulating actuator heating
- Disengaging manual operation with feedback signal
- Error detection in continuous operation (when blocked due to extraneous influences)
- Input signal Y and output signal X can be inverted independently of each other
- Activation adjustable on site: 3-point- or continuous control
- Hysteresis adjustable on site: 0.05 V / 0.15 V / 0.3 or 0.5 V in continuous operation
- Actuator with protective insulation - with 230 VAC no protective conductor (PE) required

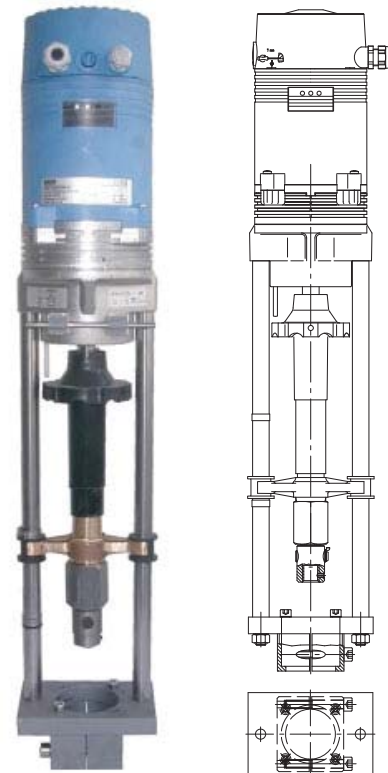


Fig. 1 baelz 373-E62

Summary

	Page		
1. Technical data of the actuator	2, 3		
2. Safety	4, 5		
2.1 Proper use	4		
2.2 Information for the operator	4	6.	Commissioning 22 - 28
2.3 Personnel	5	6.1	Operating parameters and encoding switch settings 22
2.4 Prior to starting work	5	6.2	Setting the input signal 23
2.5 During operation	5	6.3	Setting the hysteresis 23
2.6 Working environment	5	6.4	Setting the actuating direction 24
3. Product Specification	6 - 11	6.5	Setting auto test and auto pause 24
3.1 Component parts	6	6.6	Setting the limit position 24
3.2 Accessories	7	6.7	Setting a potential-free path switch 25
3.3 Operating modes	7	6.8	Initialising the path measuring system 27
3.4 Functions	8	6.9	Commissioning 28
3.5 Technical data	10	7.	Operation 29, 30
3.6 Type plate	11	7.1	Changing between manual and automatic mode 29
4. Transportation and Storage	11	7.2	LED display 30
5. Assembly	12 - 21	8.	Maintenance, care and repairs 30
5.1 Checking the scope of delivery	12	9.	Spare parts 31
5.2 Preparing assembly	12	10.	Decommissioning and disposal 31
5.3 Mounting the linear actuator on the valve	13	11.	Removal of faults 31, 32
5.4 Assembling / disassembling the cover	14	12.	Dimensions 33, 34
5.5 Electrical connection	15		
5.6 Fitting accessories	18		

Technical Specifications and Operating Instructions TS +OI baelz 373-E62

1. Actuator baelz 373-E62

1.1 Technical Data

Linear motorized actuator baelz 373-E62-100-60 with manual operation
incl. yoke, coupling and mounting screws

yoke: optionally: S51 standard yoke or S52 large yoke
thrust: 10000 N
actuator speed: 60 mm/min.
protection class: IP 54
ambient temperature: -10°C ... +60°C
stroke: max. 80 mm
power supply optionally: 230 V, 115 V, 24 V, 50 / 60 Hz
power consumption:
 at 230 V = 63 VA
 at 115 V = 63 VA
 at 24 V = 50 VA

net weight: 11,5 kg
input signal^{1.)}: 3-point; 0(2) ... 10 VDC; 0(4) ... 20mA
output signal^{1.)}: 0 ... 10 VDC
hysteresis^{2.)}: 0,05; 0,15; 0,3; 0,5
resolution: mechanical 0,05 mm
operation mode: S3 - 30 % ED c/h 1200 EN 60034-1
final position control: load-dependent

Accessories:
Protection class: IP 65
Limit switch unit: 2 switches (WE1 / WE2), potential-free, infinitely variable
 nominal load: 8 A / 250 VAC; 8 A / 30 VAC
 switch voltage: max. 400 VAC / max. 125 VDC
Board for output signal: X=0(4) ... 20mA

Linear motorized actuator baelz 373-E62-150-30 with manual operation
incl. yoke, coupling and mounting screws

yoke: optionally: S51 standard yoke or S52 large yoke
thrust: 15000 N
actuator speed: 30 mm/min.
protection class: IP 54
ambient temperature: -10°C ... +50°C
stroke: max. 80 mm
power supply optionally: 230 V, 115 V, 24 V, 50 / 60 Hz
power consumption:
 at 230 V = 63 VA
 at 115 V = 63 VA
 at 24 V = 50 VA

net weight: 11,5 kg
input signal^{1.)}: 3-point; 0(2) ... 10 VDC; 0(4) ... 20mA
output signal^{1.)}: 0 ... 10 VDC
hysteresis^{2.)}: 0,05; 0,15; 0,3; 0,5
resolution: mechanical 0,05 mm
operation mode: S3 - 30 % ED c/h 1200 EN 60034-1
final position control: load-dependent

Accessories:
Protection class: IP 65
Limit switch unit: 2 switches (WE1 / WE2), potential-free, infinitely variable
 nominal load: 8 A / 250 VAC; 8 A / 30 VAC
 switch voltage: max. 400 VAC / max. 125 VDC
Board for output signal: X=0(4) ... 20mA

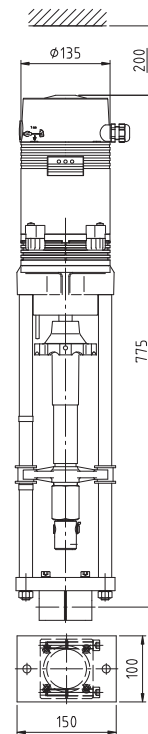


Fig. 2 Actuator baelz 373-E62-S51 with standard yoke

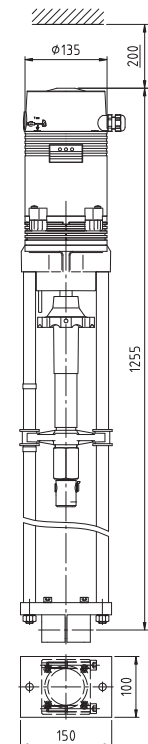


Fig. 3 Actuator baelz 373-E62-S52 with a large yoke

^{1.)} continuous signals can be inverted

^{2.)} adjustable on site

1.2 Wiring diagram

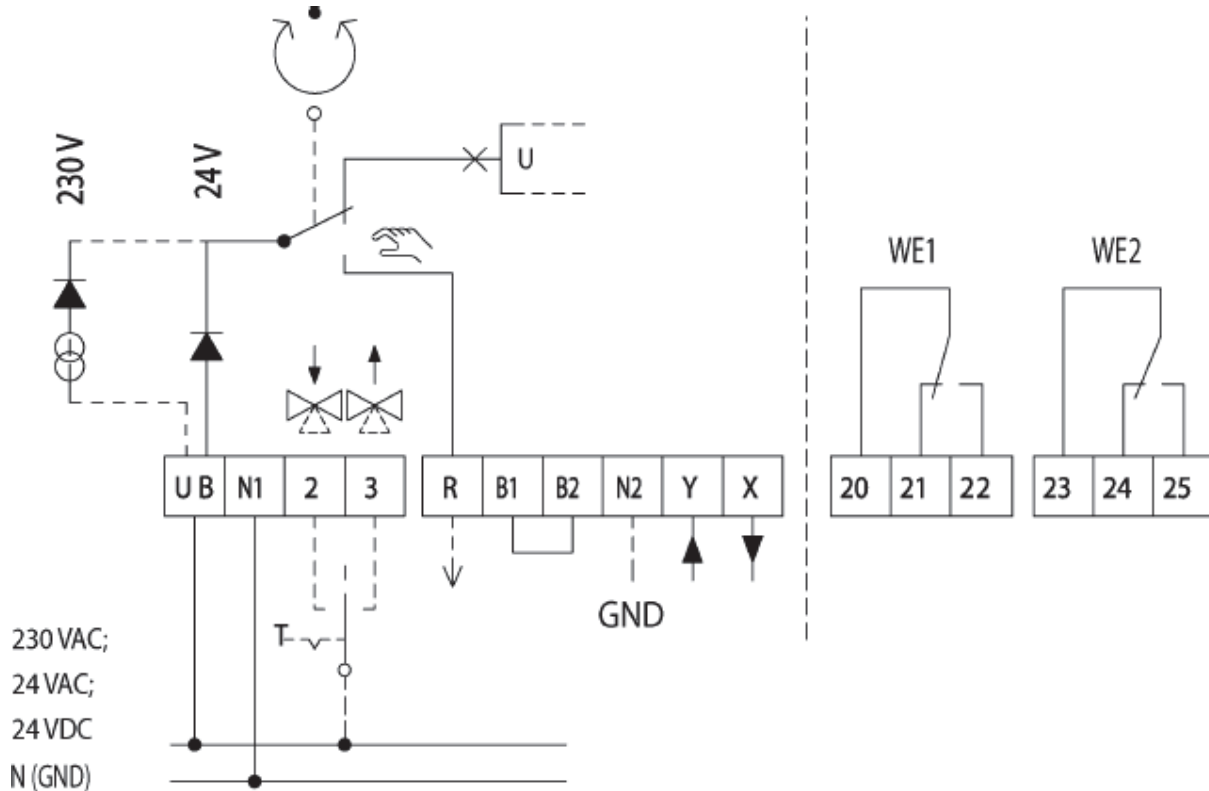


Fig. 4 Wiring diagram baelz 373-E62

R Feedback signal in operation mode "manual operation"
 R = 24 VAC max. 100 mA with actuators for 24 VAC
 R = 24 VDC max. 100 mA with actuators for 24 VDC
 R = 24 VDC max. 100 mA with actuators for 230 VAC
 N2 Zero potential of the signals "X", "Y" and "R".

If actuators for 230 VAC shall be operated in operation mode "continuous", i.e. via the analogue signal "Y", N2 (zero potential of the controller) has imperatively to be connected. With actuators for 230 VAC, in operation mode "3-point" N2 has only to be connected if "X" and / or "R" shall be used by the actuator.

In case the zero potentials of the signals X, Y and R are identical to the zero potential of the power supply, you can bridge N1 and N2, in order to economize an additional feed line for N2.

B1 / B2 Possibility to connect a binary signal (e.g. anti-freeze protection)

For more details, see point 5.5

1.3 Designation

Type designation:

